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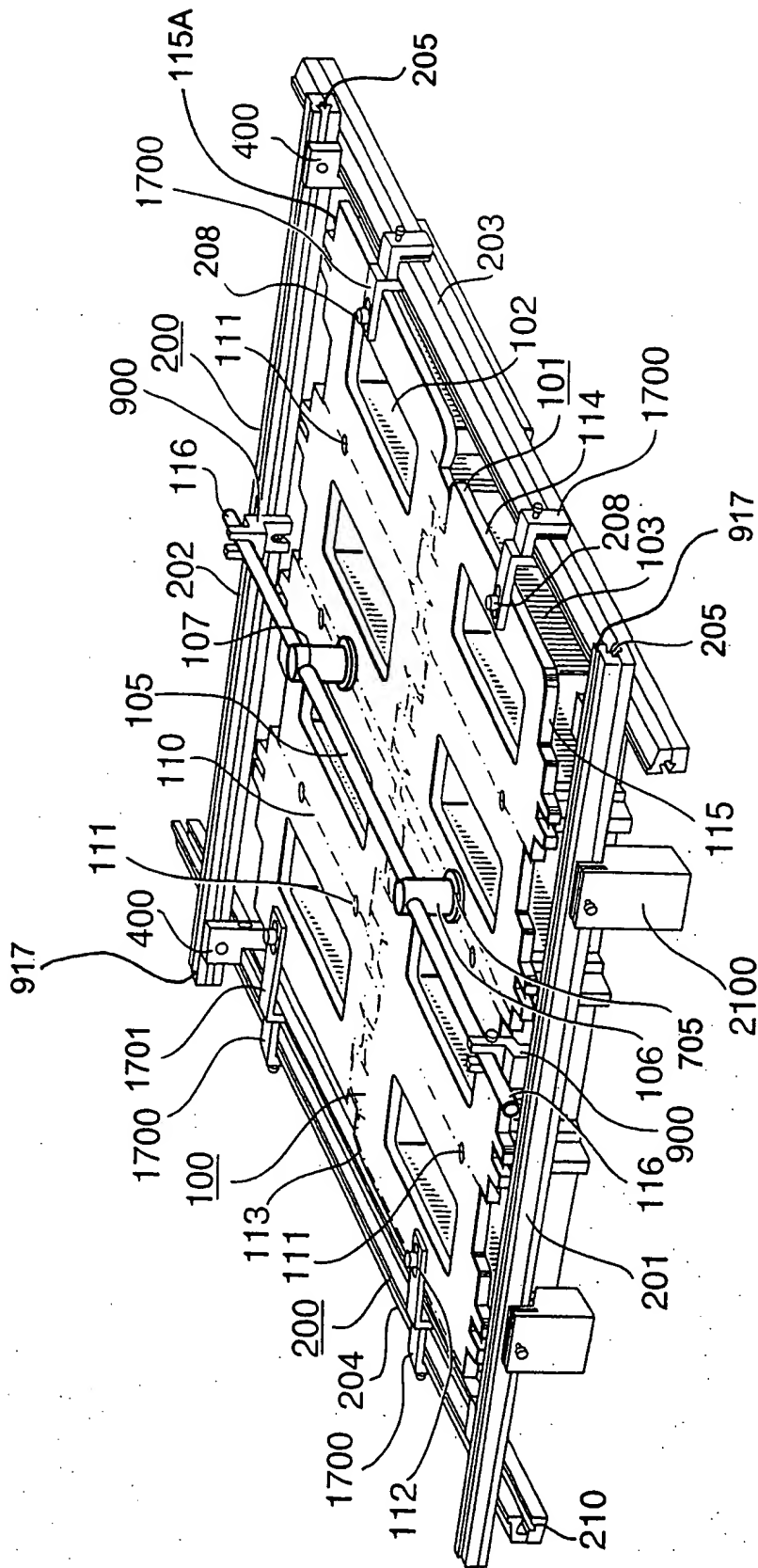


FIG. 1

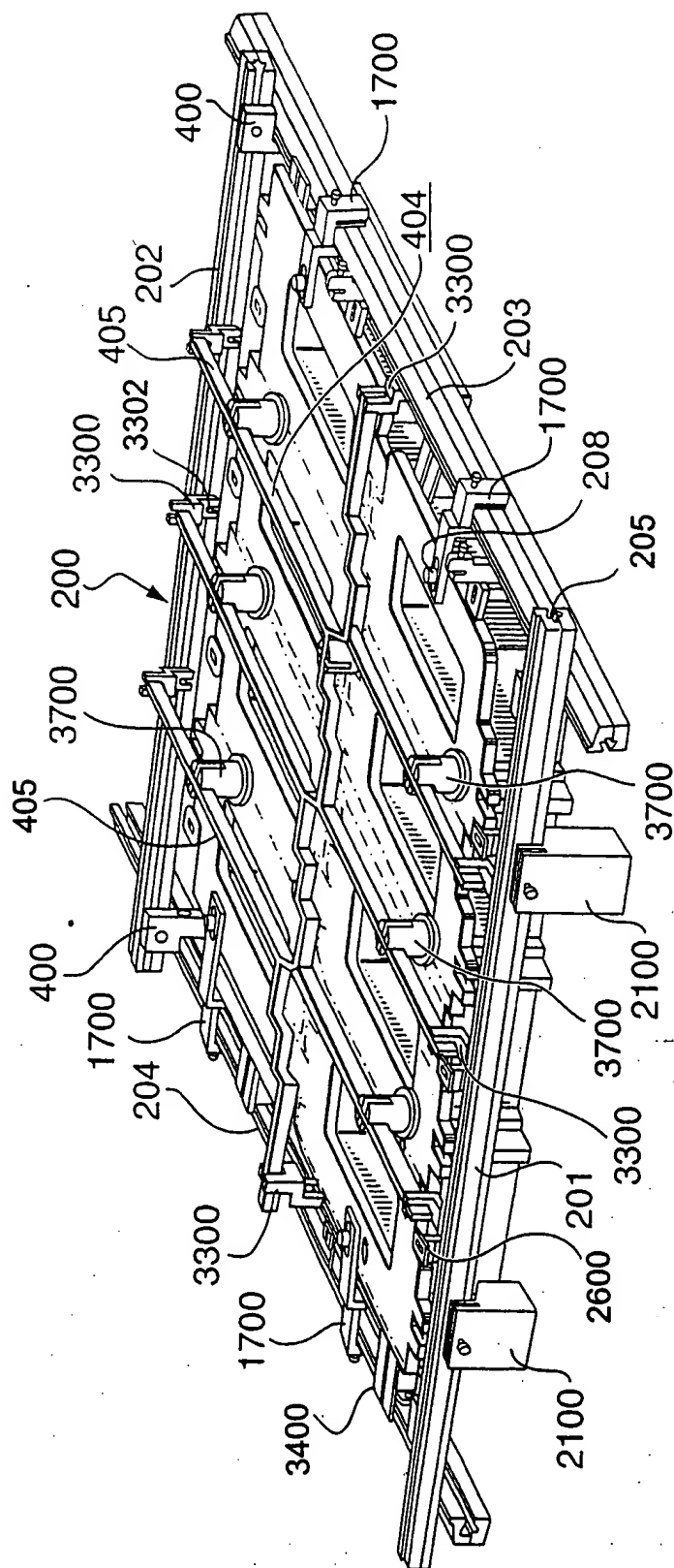


FIG. 2

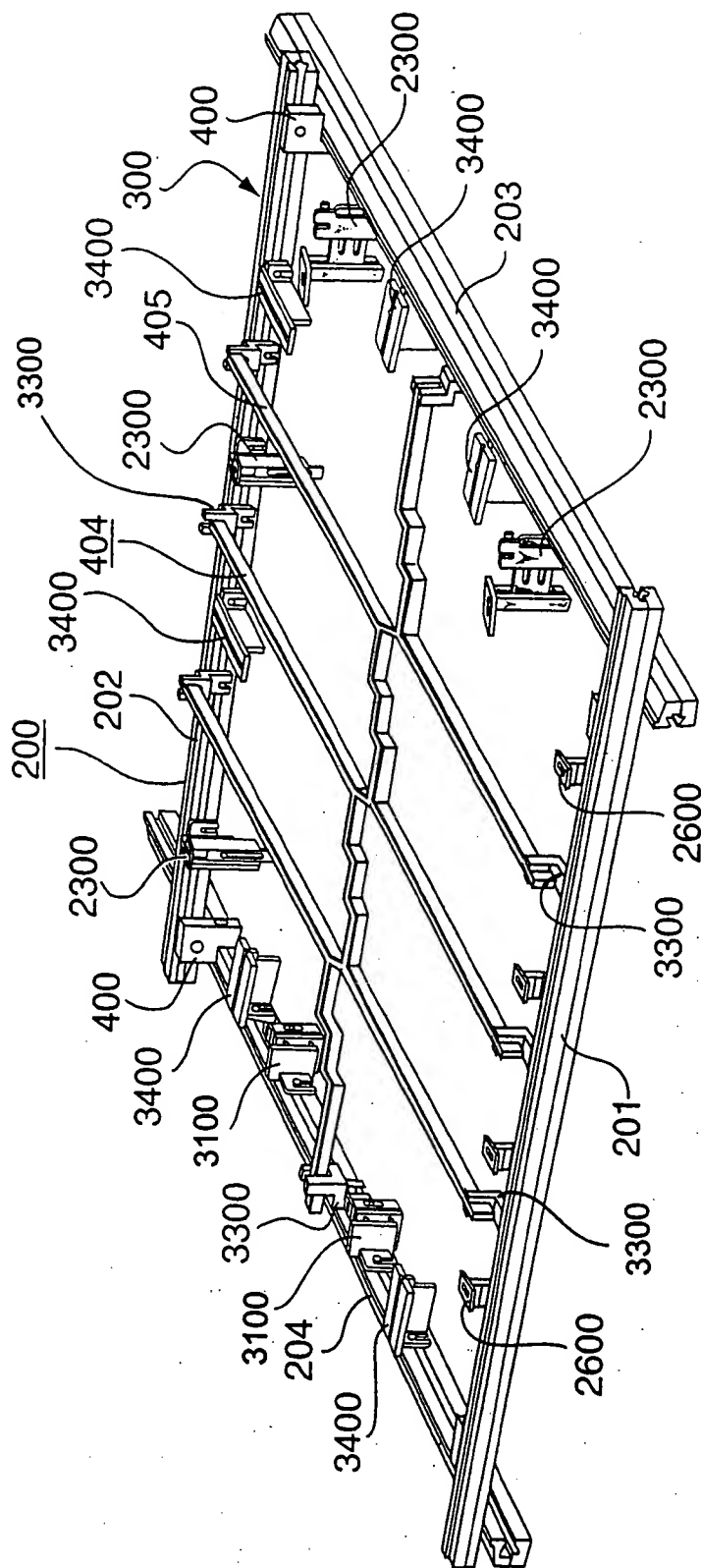


FIG. 3

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United States Patent Appln No. 09/692,721
 Title: ELEMENTS TO ERECT FEMALE AND MALE
 BLANKING DIES FOR A DIE CUTTING AND/OR
 BLANKING MACHINE
 Inventor(s): SANDFORD, Peter, E.

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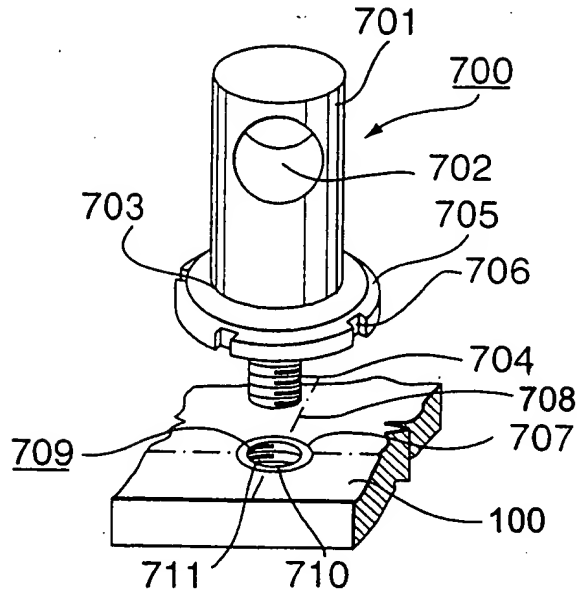


FIG. 7

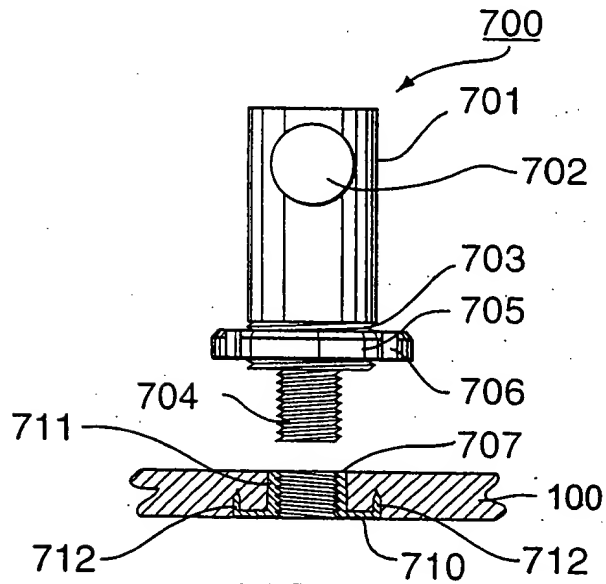


FIG. 8



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FIG. 9

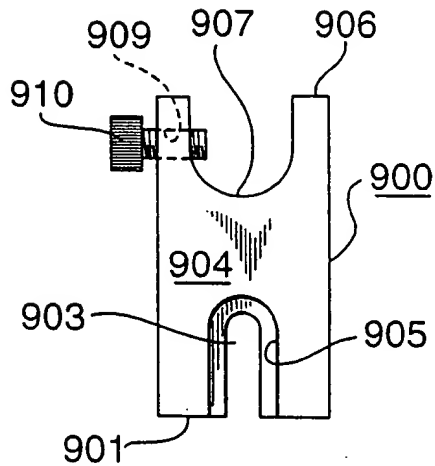
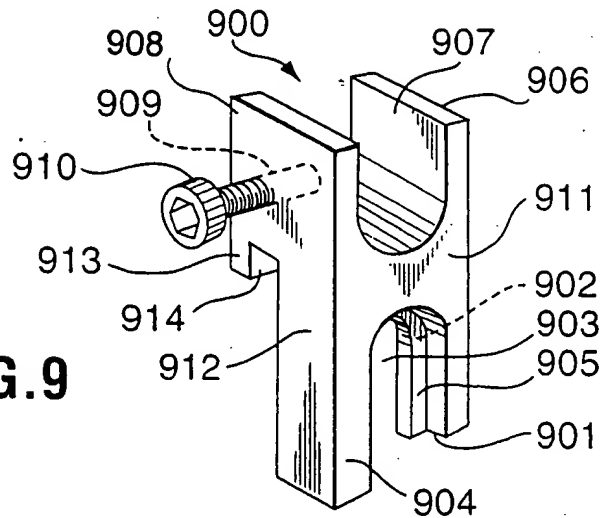


FIG. 10

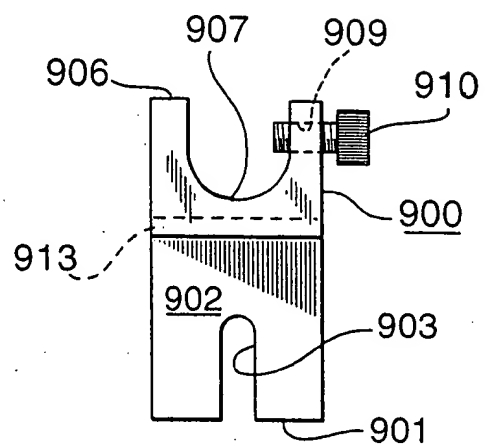


FIG. 11

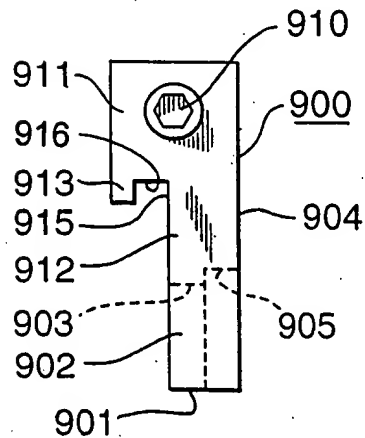


FIG. 12

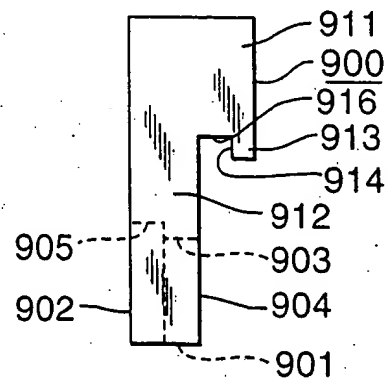
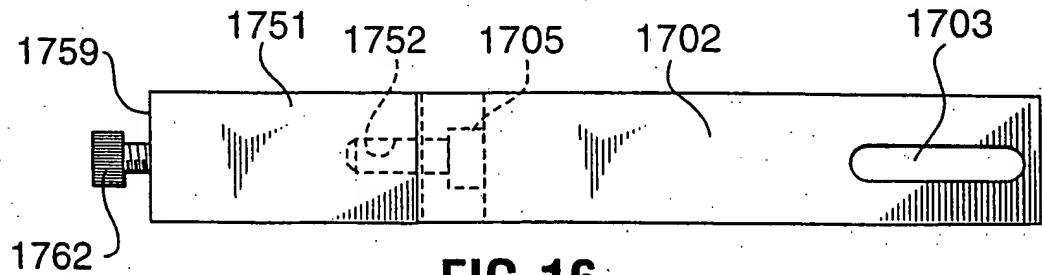
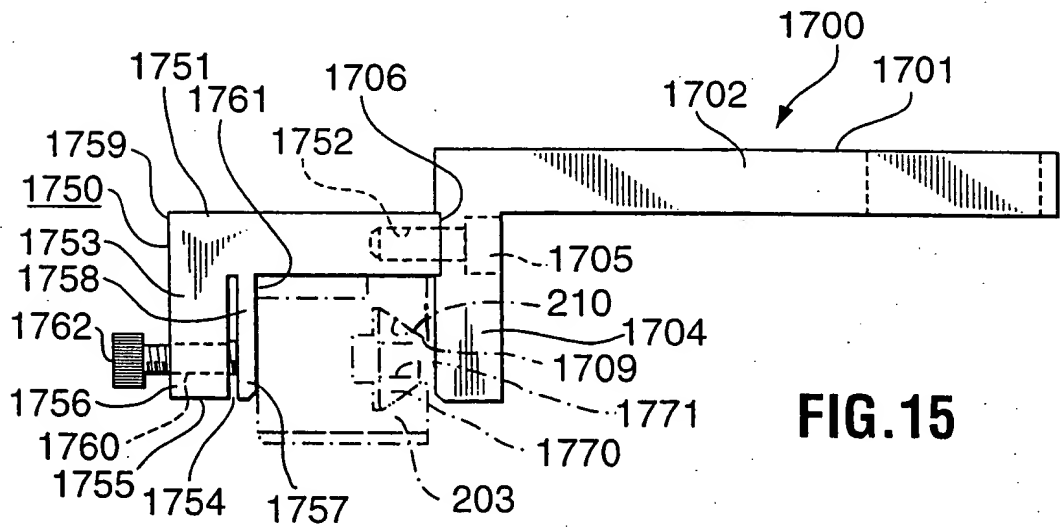
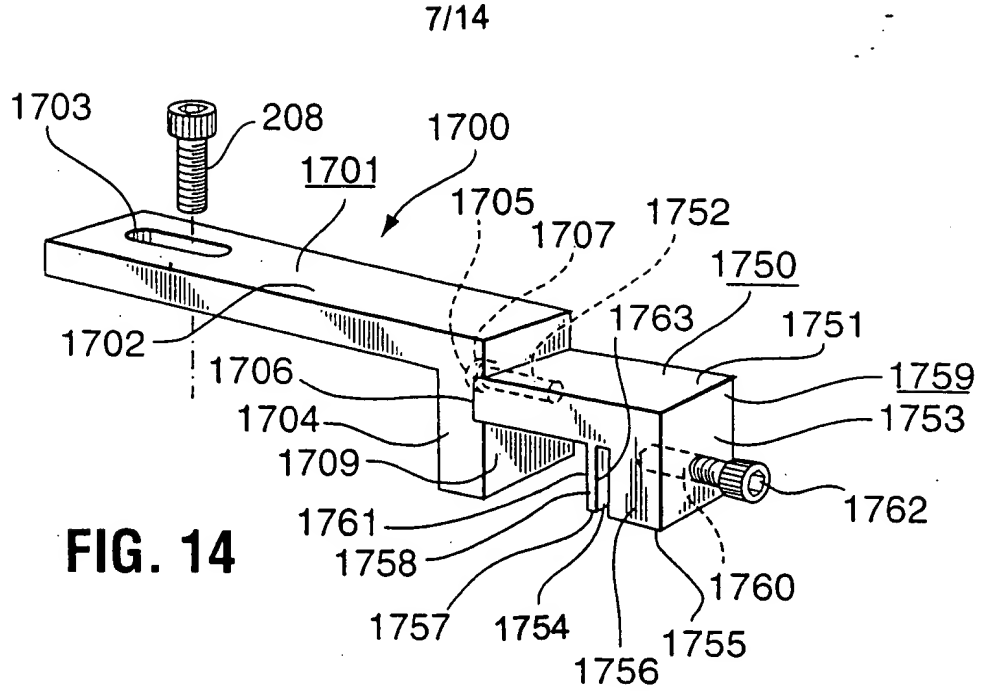


FIG. 13

REPLACEMENT SHEET

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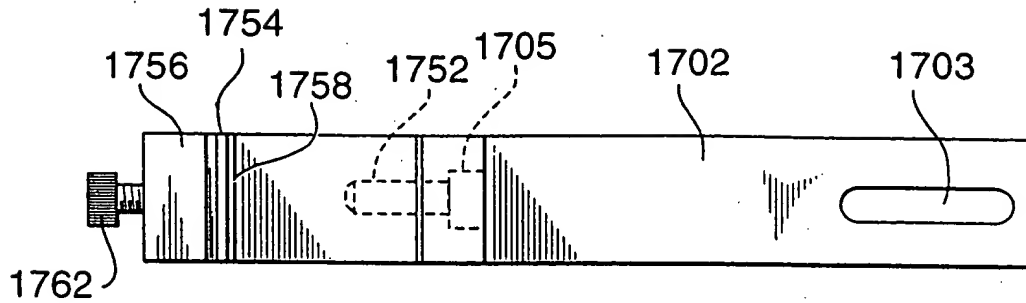


FIG. 18

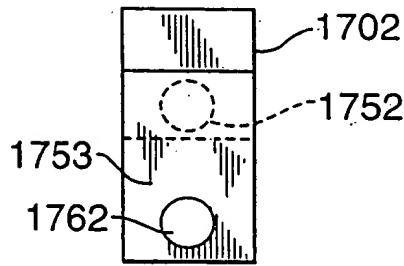


FIG. 17

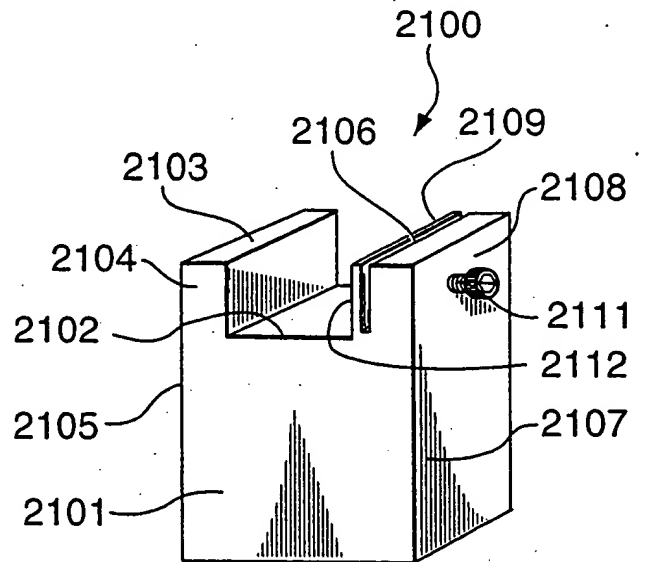


FIG. 19

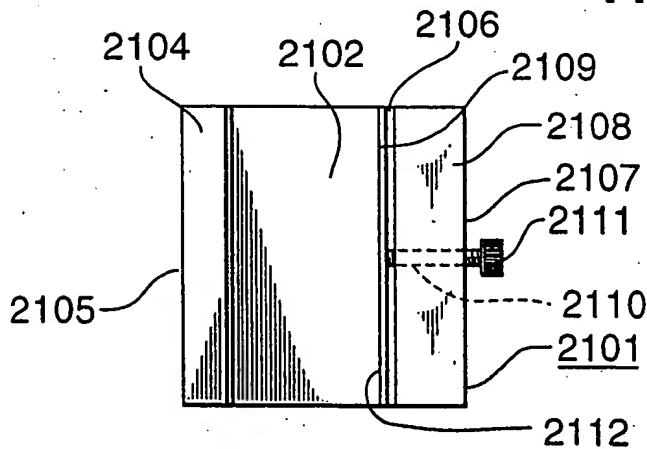


FIG. 20



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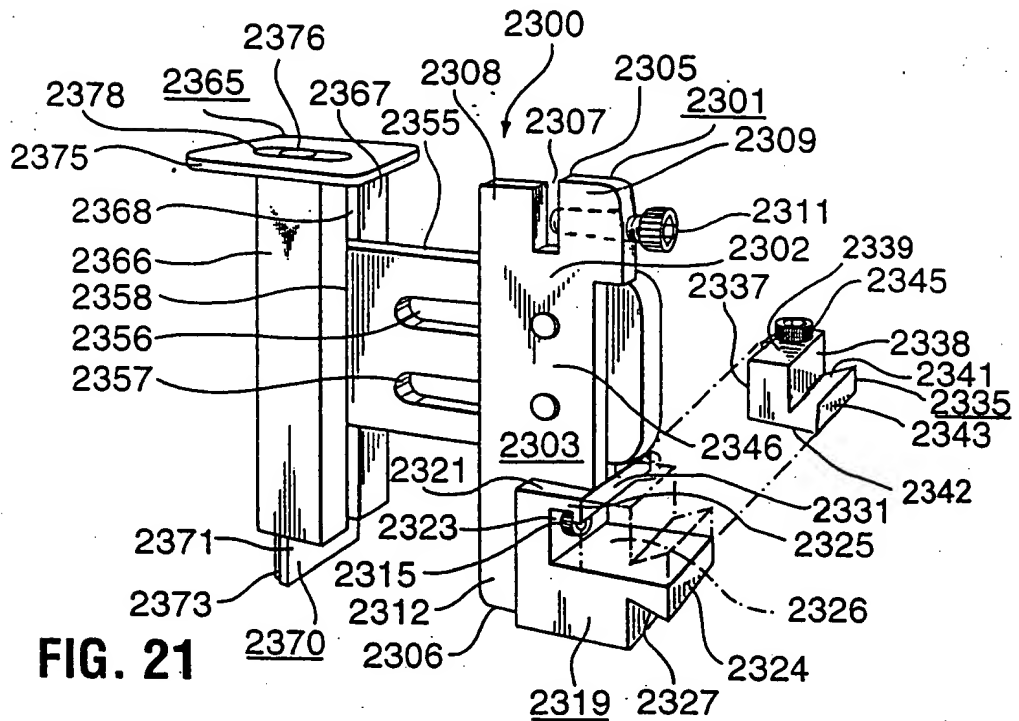


FIG. 21

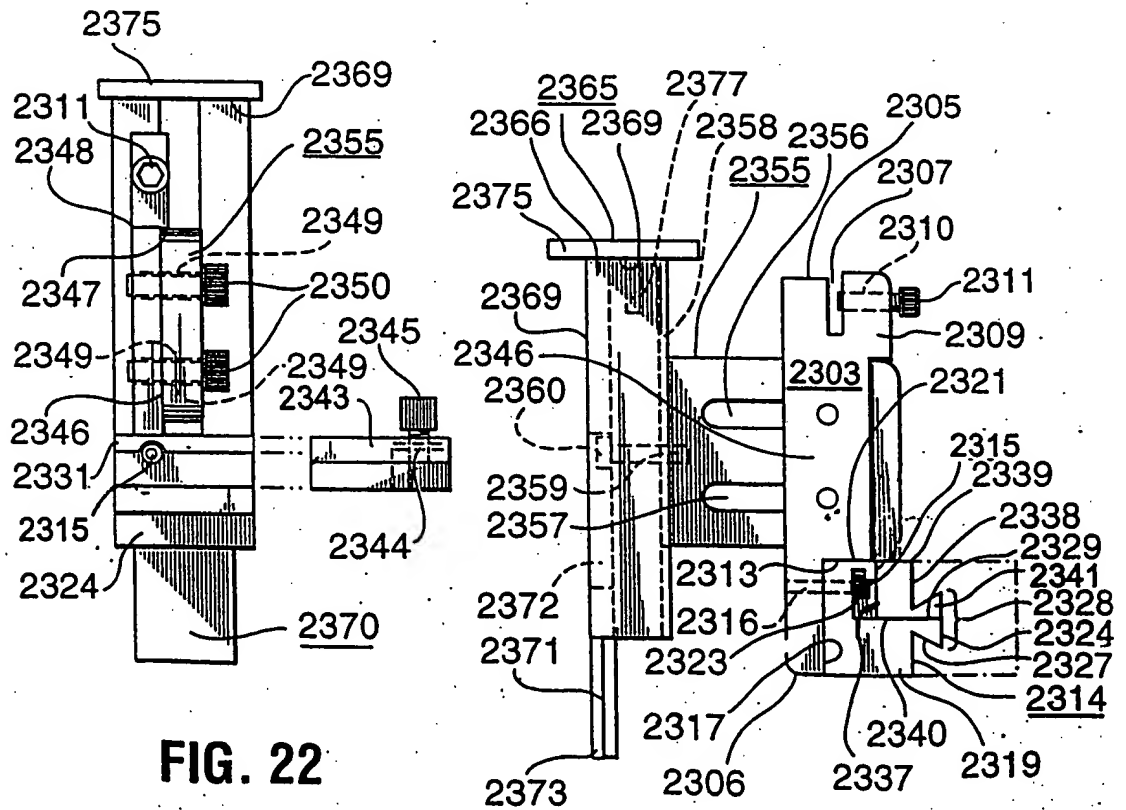


FIG. 22

FIG. 23



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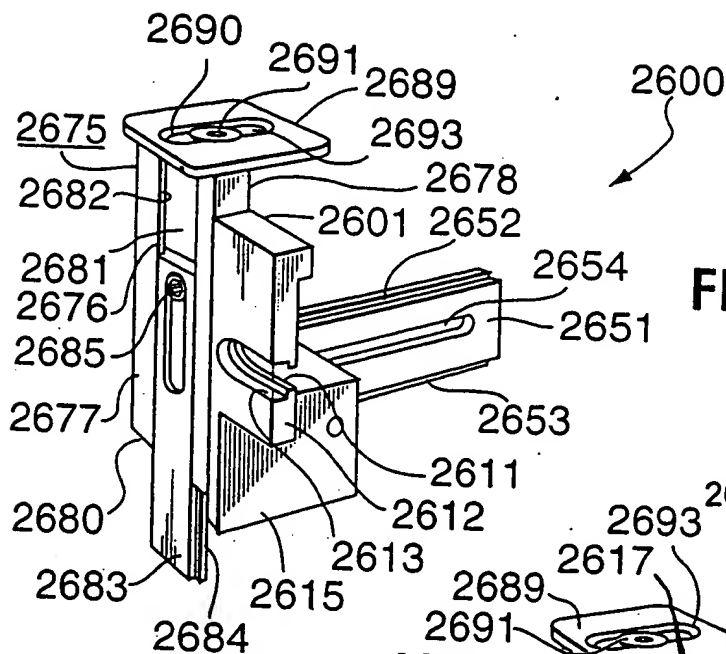


FIG. 24

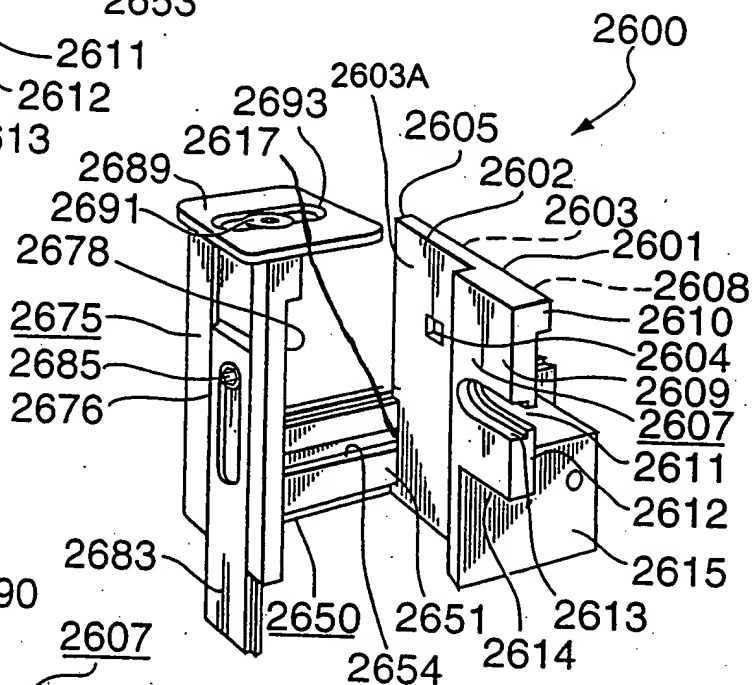


FIG. 25

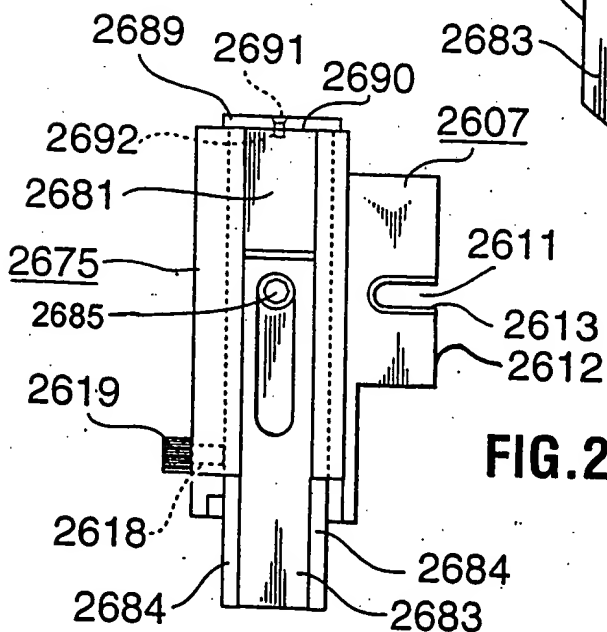


FIG. 26



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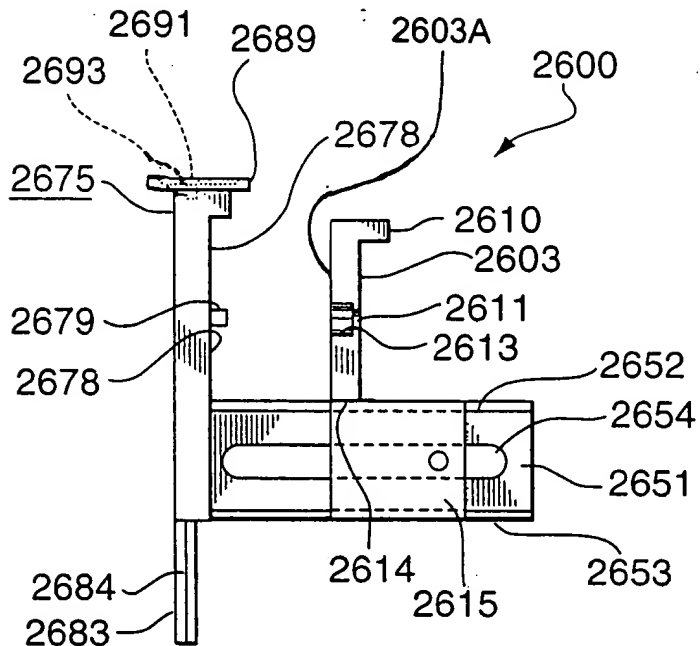


FIG. 27

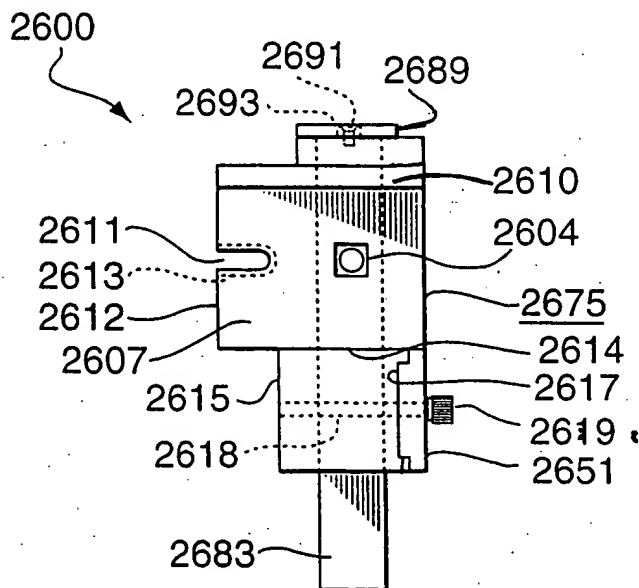
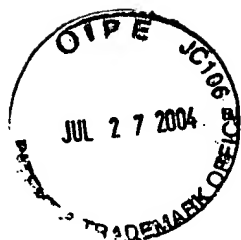
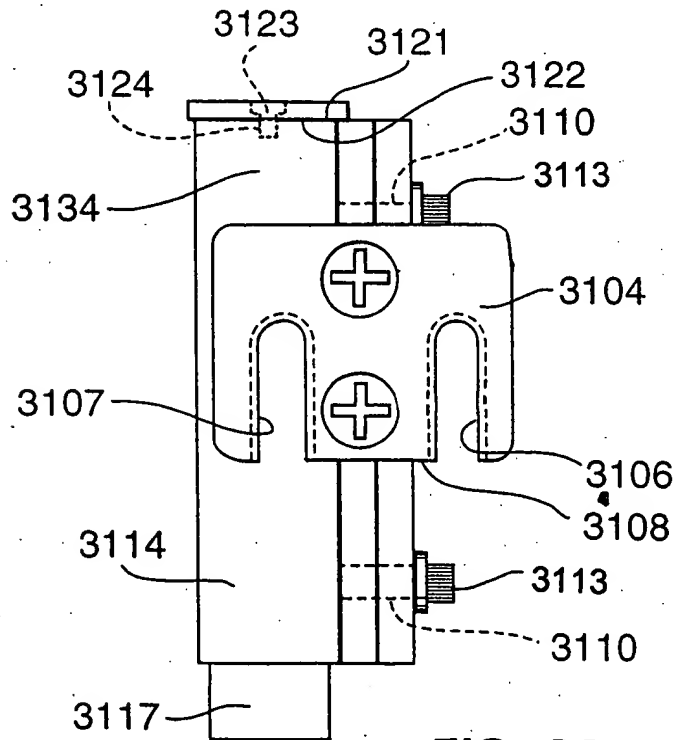
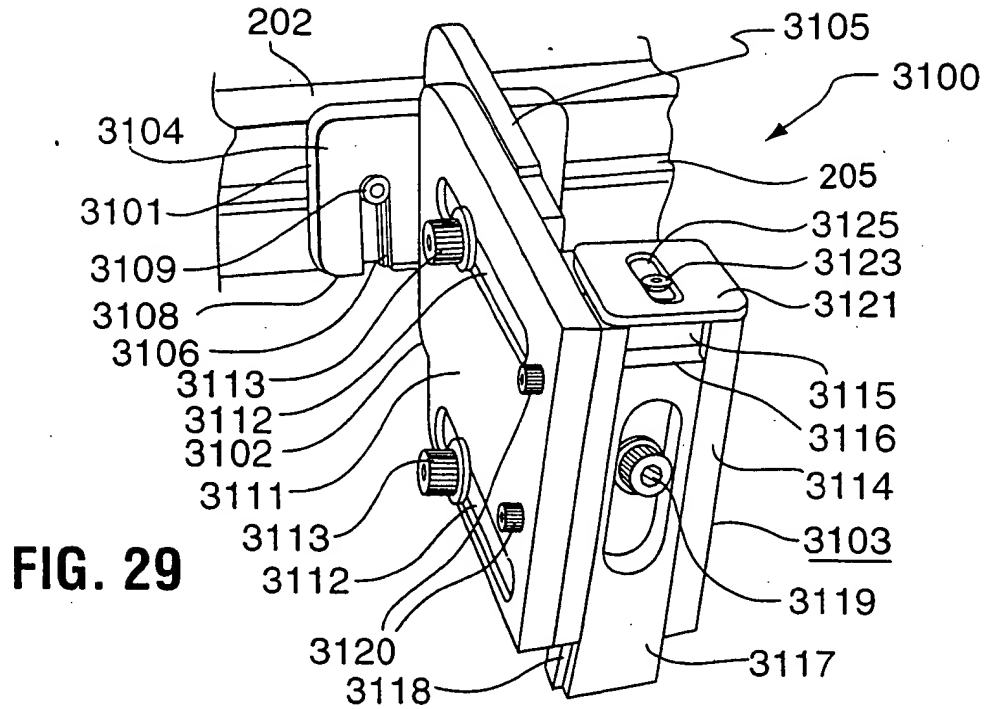


FIG. 28



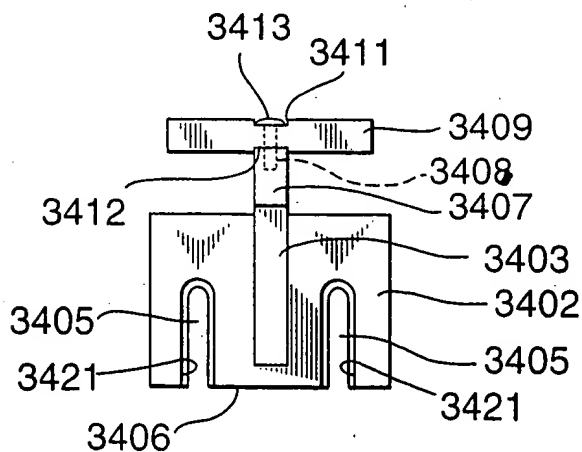
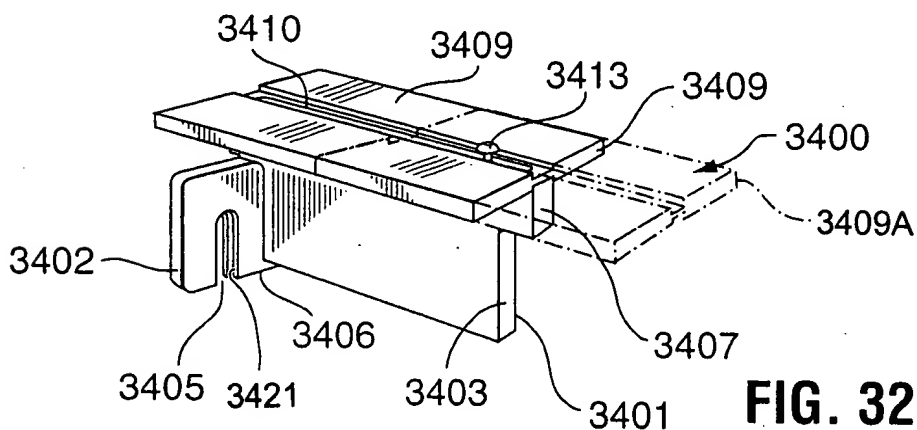
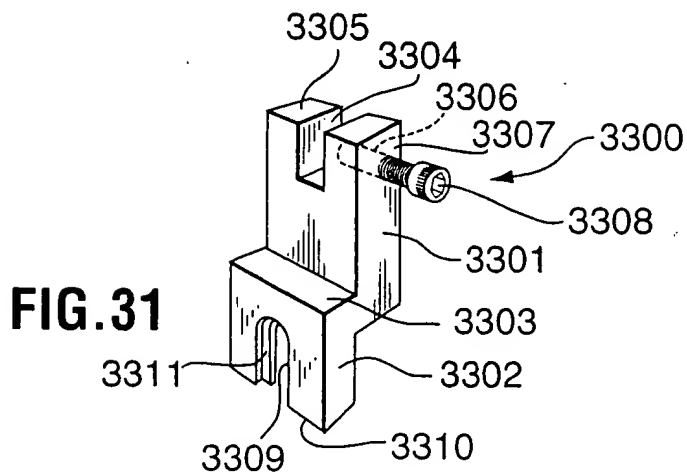
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FIG. 34

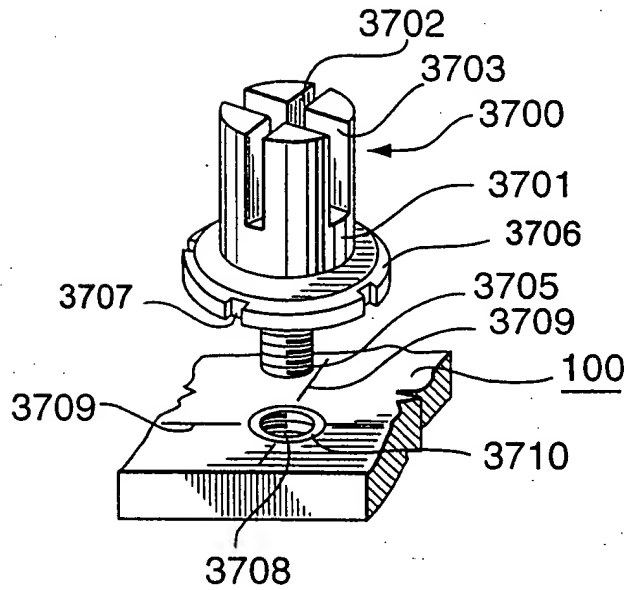
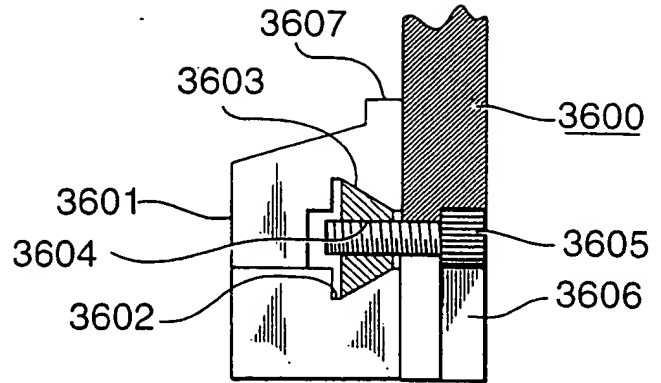


FIG. 35

FIG. 36

